



# 宝鸡难熔金属开发公司

Bao Ji Refractory Metal Developer Co.,Ltd

Office Address:F10 Ronking International Mansion,No.61 GaoXin Road,Bao Ji Shaan Xi ,China

Tel:0086-917 3315889

Fax:0086-917 3313889

## NICKEL-BASE ALLOY PRODUCTS

### ● PRECISION ALLOY——Elastic alloy

#### ✧ Chemical Composition:

Grade	%	Ni	Cr	Fe	C	Mn	Si	P	S	Al	Ti
3J1	min	34.5	11.5	balance						1.0	2.7
	max	36.5	13.0		0.05	1.00	0.80	0.02	0.02	1.8	3.2
3J53	min	41.5	5.20	balance						0.5	2.3
	max	43.0	5.80		0.05	0.80	0.80	0.02	0.02	0.8	2.7

#### ✧ Physical and mechanical properties:

Cold working		3J1	3J53
Elastic Modulus	E / MPa	186500~206000	176500~191000
Shear modulus	G / MPa	68500~78500	63500~73500
Density	g / cm <sup>3</sup>	8.0	8.0
Mean coefficient of linear thermal expansion	$\alpha_{20-100}^{\circ} \text{C} / (10^{-6} / \text{K})$		8.5
Saturation Magnetic Induction	B <sub>600</sub> / T		0.7
Resistivity	$\rho / (\mu \Omega \cdot \text{m})$	1.02	1.1
Magnetic susceptibility	k / 10 <sup>6</sup>	150~250	
Vickers hardness	HV	400~480	350—450

Note:Magnetic susceptibility values k = CGSM

#### ✧ Properties:

3J53、3J1 belong to the constant elastic alloy,High elasticity and strength after aging.Low temperature coefficient of the elastic modulus and corrosion-resistant in the -60-100°C

#### ✧ Range of use:

Diaphragm in the manufacture of instrument industry, elastic elements such as diaphragm, bellows, springs, and more for the elastic sensing element

● **PRECISION ALLOY**——**Soft magnetic alloy**

✧ **Chemical Composition:**

**Anticorrosion soft magnetic alloy**

Grade	%	Ni	Fe	Mn	Si	C	P	S	Cu
<b>1J36</b>	min	35	balance						
	max	37		0.6	0.20	0.03	0.02	0.02	
<b>1J46</b>	min	45	balance	0.6	0.15				
	max	46.5		1.1	0.30	0.03	0.02	0.02	0.20

**High permeability soft magnetic alloy**

Grade	%	Ni	Fe	Mn	Si	Mo	C	P	S	Cu
<b>1J79</b>	min	78.5	balance	0.6	0.30	3.8				
	max	80.0		1.1	0.50	4.1	0.03	0.02	0.02	0.2
<b>1J85</b>	min	79.0	balance	0.3	0.15	4.8				
	max	81.0		0.6	0.30	5.2	0.03	0.02	0.02	0.2

**Temperature compensation soft magnetic alloy**

Grade	%	Ni	Fe	Mn	Si	Al	Cr	C	P	S
<b>1J30</b>	min	29.5	balance							
	max	30.5		0.4	0.30			0.04	0.02	0.02
<b>1J31</b>	min	30.5	balance							
	max	31.5		0.4	0.30			0.04	0.02	0.02
<b>1J32</b>	min	31.5	balance							
	max	32.5		0.4	0.30			0.04	0.02	0.02
<b>1J33</b>	min	32.8	balance	0.3	0.30	1.0				
	max	33.8		0.6	0.60	2.0		0.05	0.02	0.02
<b>1J38</b>	min	37.5	balance	0.3	0.15		12.5			
	max	38.5		0.6	0.30		13.5	0.05	0.02	0.02

## ✧ Properties:

### **Anticorrosion soft magnetic alloy——1J36、 1J46**

- High saturation flux density and low residual magnetic flux density
- High permeability
- Corrosion-resistant in the medium of water salt spray or hydrazine

### **High permeability soft magnetic alloy——1J79、 1J85**

- High initial permeability

### **Temperature compensation soft magnetic alloy——1J30、 1J31、 1J32、 1J33、 1J38**

- Below the Curie temperature, Magnetic flux density increased linearly with temperature decreasing rapidly

## ✧ Range of use:

### **Anticorrosion soft magnetic alloy——1J36、 1J46**

- Electronic valves in the medium, temperature and pressure conditions of various control systems
- Transformers, relays, electromagnetic clutch cores working in secondary magnetic field

### **High permeability soft magnetic alloy——1J79、 1J85**

- For the production of magnetic head shell, chips, isolation
- Transformers, transformer, magnetic amplifier, choke coil cores working in weak magnetic fields and magnetic shielding

### **Temperature compensation soft magnetic alloy——1J30、 1J31、 1J32、 1J33、 1J38**

- Magnetic shunt compensation element in the electromagnetic circuit and permanent magnetic circuit

✧ **Physical properties:**

**Anticorrosion soft magnetic alloy**  
——1J36、1J46

Grade	Density g/cm <sup>3</sup>	Resistivity $\mu \Omega \cdot m$	Curie temperature °C	Tensile strength MPa
1J36	8.1	0.80	230	450
1J46	8.2	0.45	400	735

**High permeability soft magnetic alloy**  
——1J79、1J85

Grade	Resistivity $\mu \Omega \cdot m$	Density g/cm <sup>3</sup>	Curie temperature °C	magnetostriction Coefficient $\times 10^{-2}$	Hardness HBs		Tensile strength MPa		Yield strength MPa		Elongation %	
					Cold	Soft	Cold	Soft	Cold	Soft	Cold	Soft
1J79	0.55	8.60	450	2.00	210	120	1030	560	980	150	3	50
1J85	0.56	8.75	400	0.50	—	—	—	—	—	—	—	—

**Temperature compensation soft magnetic alloy**  
——1J30、1J31、1J32、1J33、1J38

Grade	Magnetic induction intensity at different temperatures (Magnetic field strength =8000A/m ) B/T					Magnetic strength gap /T		
	-20°C	20°C	40°C	60°C	80°C	B-20°C~B20°C	B20°C~B40°C	B20°C~B80°C
1J30	0.40-0.60	0.02-0.45	—	0.02-0.13	—	—	—	—
1J31	0.60-0.85	0.40-0.65	—	0.15-0.45	—	—	—	—
1J32	0.80-1.10	0.60-0.95	—	0.40-0.75	—	—	—	—
1J33	—	0.40-0.70	—	—	0.1-0.4	—	—	0.22-0.42
1J38	0.25-0.42	0.05-0.24	0.015-0.12	—	—	0.16-0.24	0.035-0.15	—



❖ Products show:

